

Technical Procedure for Scanning Electron Microscope/ Energy Dispersive X-Ray System (SEM/EDX) for GSR Casework

1.0 Purpose – This technical procedure shall be followed for the operation of the Scanning Electron Microscope/Energy Dispersive X-Ray System (SEM/EDX). This procedure shall be used for GSR casework.

2.0 Scope – This procedure applies to the EVO MA 15/Oxford and the Vega-4/Oxford Systems. These instruments are used for high resolution and magnification imaging with enhanced depth of field for trace evidence and non-destructive elemental analysis of gunshot residue particles.

3.0 Definitions – N/A

4.0 Equipment, Materials, and Reagents

4.1 Equipment

- EVO MA 15 Scanning Electron Microscope
- VEGA-4 Scanning Electron Microscope
- Oxford Energy Dispersive X-ray System (SDD Detector)

4.2 Materials

- Mounting tweezers for SEM lifts
- Kimwipes
- Nitrile gloves
- Adhesive lifts with carbon-backed tape for blank standard
- Stainless Steel 316 Standard
- PLANO GSR Standard
- Manganese (Mn) / Rhodium (Rh) Standard
- Cobalt (Co) / Rhodium (Rh) Standard
- Manganese Standard
- Nitrogen gas, compressed (Purity Grade 5.0)
- Air, compressed

4.3 Reagents

- Methanol

5.0 Procedure

5.1 SEM Start-Up Procedure & Loading of Samples

5.1.1 Turn on microscope and then turn on computer.

5.1.2 Load the SEM software.

5.1.3 For the EVO MA 15:

5.1.3.1 Open RemCon32 software.

5.1.3.2 Verify stage is initialized. If not initialized, remove sample holder and select Stage Initialize.

5.1.4 Vent chamber. Using mounting tweezers, place samples in the holder and note position of each sample. Tighten the screws on the holder for each mounting position. Ensure the sample tray is securely mounted.

5.1.5 Close the SEM sample chamber and allow system to reach vacuum by starting the pump in the software.

5.1.6 Turn on the electron beam.

5.1.7 Adjust saturation of the filament slightly below or at the second crossover.

5.1.8 Adjust the working parameters of the instrument as necessary.

5.2 Setting up a GSR Analysis in Oxford

5.2.1 Load INCA Software. Select GSR Tab.

5.2.2 Identify the Project name and sample information for each adhesive lift in the holder.

5.2.3 Go to the Recipe tab. Create a database and select “NC Crime Lab GSR” recipe. ***NOTE* Do not “Lock” or “Embed database within the project file.”**

5.2.4 Go to the Microscope tab. Set the stage point to the Mn or Co standard. Set the Mag to 766 and adjust deadtime between approximately 20-40%.

5.2.5 Go to the Quant Optimization tab. Choose Mn or Co standard and acquire a spectrum.

5.2.6 Go to the Area Layout, select areas tab, and highlight the adhesive lift associated with each sample. Include a blank adhesive lift with each sample run.

5.2.7 To adjust brightness and contrast parameters, go to the Feature Detection tab. Select Calibration and Mn/Rh standard or Co/Rh standard. Acquire a spectrum and optimize the working parameters using the parameters recommended by the factory, or to between 145 and 255.

5.2.8 Run automated analysis.

5.3 Particle Relocation & Identification

5.3.1 Review results of automated analysis. Assess instrumentally identified particles and determine whether there are characteristic primer gunshot residue particles. Note additional particles present in the population, including particles that contain antimony, barium, and/or lead.

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- 5.3.2** Relocate and create documentation of image and spectra of characteristic primer gunshot residue particle(s) to include in the Forensic Advantage (FA) case record.
- 5.3.3** When analysis and relocation are complete, vent the chamber, loosen the screws on the holder, and remove the samples from the sample holder using mounting tweezers.
- 5.4 Performance Check (Resolution vs. Process Time) – Performed monthly if in use.**
- 5.4.1** Open INCA software and select Analyzer from drop down.
- 5.4.2** Move stage to Manganese standard. Select “Quant Optimization” and acquire a Spectrum of Manganese.
- 5.4.3** Select “Quant.” Under the Spectrum details tab note the detector resolution.
- 5.4.4** Pass Criteria: The extrapolated strobe resolution at process time 6 shall be no greater than the detector resolution of 127 eV. If resolution requirement is not met, maintenance shall be performed or a service engineer called. Once maintenance is performed and this criterion is met, the instrument may be returned to service.
- 5.4.5** When test is complete, use the Snipping Tool to save resolution result.
- 5.4.6** Load and analyze the Stainless steel 316 Standard. Save report. Pass Criteria - The following peaks should be present: Fe, Ni, Si, Mo, Cr, and Mn. If these peaks are not present, maintenance shall be performed or a service engineer called. Once maintenance is performed and this criterion is met, the instrument may be returned to service.
- 5.4.7** Examine an adhesive lift known to contain characteristic primer GSR particles as outlined in 5.2 and 5.3 of this procedure. Pass criteria – characteristic primer GSR particles are identified. If characteristic primer GSR particles are not identified, maintenance shall be performed or a service engineer called. Once maintenance is performed and this criterion is met, the instrument may be returned to service.
- 5.4.8** Fill out SEM-EDX Performance Check Log and save reports in the Monthly Check folder on the D-drive.
- 5.5 Shut Down Procedure**
- 5.5.1** Turn off the filament and select high vacuum mode.
- 5.5.2** Close the SEM user software and shut down the SEM computer.
- 5.5.3** Close all windows in INCA software and shut down Oxford computer.
- 5.6 Performance Verification for New Instrument Set-Up**
- 5.6.1** A new SEM with EDX detector shall be installed by a certified engineer according to the manufacturer’s guidelines.

5.6.2 Spectra shall be obtained from a Manganese/Rhodium Standard and/or Cobalt/Rhodium Standard, and a Stainless Steel 316 Standard.

5.6.3 An analysis shall be performed on a PLANO GSR Standard and then compared to the known amount of primer GSR particles on that standard.

5.7 Standards & Controls - This instrument requires the use of a Manganese/Rhodium standard or a Cobalt/Rhodium standard with a Manganese standard for performance checks. In addition, a Stainless Steel 316 Standard shall be used for performance checks and verifications. The PLANO GSR standard is used for performance verifications. These standards have no special storage requirements.

5.8 Instrument Maintenance - Routine maintenance shall be performed such as changing pump oil and replacing a filament. Any additional maintenance performed shall be documented in the maintenance log for that particular instrument.

5.9 Sampling and Sample Selection – No sampling is performed. When sample selection occurs, it shall be based on the Forensic Scientist’s training and experience

5.10 Calculations - N/A

5.11 Uncertainty of measurement - N/A

6.0 Limitations – N/A

7.0 Safety

7.1 The greatest safety concern is stray x-ray radiation. The x-ray system is monitored for leaks on a regular basis.

7.2 There is a high voltage/current safety concern which can cause electrocution. Avoid contact with any live circuitry components. Potentially lethal voltages exist with the high voltage x-ray supply.

8.0 References

ASTM Standard E1588, “Standard Guide for Gunshot Residue Analysis by Scanning Electron Microscopy/Energy—Dispersive Spectroscopy.” ASTM International, West Conshohocken, PA, www.astm.org.

Andrasko, J. “Detection of Gunshot Residue on Hands by Scanning Electron Microscopy.” *Journal of Forensic Sciences* 22.2 (1977): 279-287.

DeGaetano, Douglas, et al. “A Comparison of Three Techniques Developed for Sampling and Analysis of Gunshot Residue by Scanning Electron Microscopy/Energy Dispersive X-Ray Analysis (SEM/EDX).” *Journal of Forensic Sciences* 37.1 (1992): 281-300.

Nesbitt, R.S., et al. “Detection of Gunshot Residue by Use of the Scanning Electron Microscope.” *Journal of Forensic Sciences* 21.3 (1976): 595-610.

Wolten, G.M., et al. “Final Report on Particle Analysis for Gunshot Residue Detection.” The Aerospace Corporation, ATR-77 (7915)-3, 1977.

9.0 Records

- Performance Check Log
- Maintenance Log
- Results For Instrumental Analysis of Evidence for Primer Gunshot Residue

10.0 Attachments

- APPENDIX 1: Guidelines for GSR Acquisition parameters.

Revision History		
Effective Date	Version Number	Reason
09/08/2023	8	Edited section 2.0 Removed LEO SEM from document Added Vega-4 SEM to document Edited section 5.0 Edited section 9.0

APPENDIX 1: Guidelines for GSR Acquisition parameters

The default parameters for GSR are saved as recipe “NC Crime Lab GSR” file in INCA software. Process time four (4) is recommended for Vega-4 and Process time five (5) is recommended for EVO MA 15.

The screenshot displays the INCA software interface for GSR acquisition parameters, organized into four main sections:

- Field setup:** Includes resolution options (512 x 384, 1024 x 768, 2048 x 1536), a signal dropdown menu set to 'BSE', and dwell time settings for the first (2) and second (10) pass images in microseconds. An 'Advanced' button is located at the bottom right of this section.
- Features:** Contains input fields for Magnification (766), Smallest expected feature width (0.7031 μm), Ignore features smaller than area (1 pixels (0.40 μm ecd)), and a Guard Zone checkbox with a value of 50 pixels (17.58 μm). A 'Read Microscope' button is also present.
- Gray Image Processing (before thresholding):** Features a dropdown menu set to 'Median' and a table with columns 'Process' and 'Argument'. Below the dropdown are three icons for image processing adjustments.
- Binary Image Processing (after thresholding):** Features a dropdown menu set to 'Erode' and an identical table with 'Process' and 'Argument' columns. Similar to the Gray Image Processing section, it includes three adjustment icons below the dropdown.

Measurement settings for ED analysis

Morphological measurements only

Passes: 1

Pass 1 Livetime (secs): 2.00

Pass 2 Additional livetime (secs): 5.00

Process time: 5

Spectrum range (keV): 0 - 20

Number of channels: 1K eV/channel: 20

Center of longest chord
 Whole Feature

Restore

Field Termination		
Total features limit in a Field	<input type="text" value="0"/>	Rank <input type="text" value="Char.GSR"/>
Total features limit in a rank	<input type="text" value="0"/>	
Total time spent in a Field (minutes)	<input type="text" value="0.00"/>	
Area Termination Checked once per field		
Total features limit in an Area	<input type="text" value="0"/>	Rank <input type="text" value="Char.GSR"/>
Total features limit in a rank	<input type="text" value="0"/>	
Total time spent in an Area (minutes)	<input type="text" value="0.00"/>	
Sample Termination Checked once per field		
Total features limit in a Sample	<input type="text" value="4000"/>	Rank <input type="text" value="Char.GSR"/>
Total features limit in a rank	<input type="text" value="100"/>	
Total time spent in a Sample (minutes)	<input type="text" value="600.00"/>	
Save options		End of run
<input checked="" type="checkbox"/> Save spectrum for each feature		<input checked="" type="checkbox"/> Turn beam off
<input checked="" type="checkbox"/> Save diagram for each feature		<input checked="" type="checkbox"/> Turn filament off
<input checked="" type="checkbox"/> Save image for each field		