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## Procedure for Use of the 3500 Genetic Analyzer

- 1.0 Purpose** – To specify the steps for preparing and running samples on the 3500 Genetic Analyzer series.
- 2.0 Scope** – This procedure applies to casework analysts and trainees in the Forensic Biology Section who are qualified to use the 3500 Genetic Analyzer series.
- 3.0 Definitions** – See Section Definition list.
- 4.0 Equipment, Materials, and Reagents**
- Centrifuge
  - Amplified DNA products
  - 9700 ABI/AB ProFlex Thermal cycler (or equivalent)
  - Calibrated Pipettes
  - ART Pipette Tips (or equivalent, various sizes)
  - Anode Buffer Container (ABC)
  - Cathode Buffer Container (CBC)
  - POP-4
  - Promega PowerPlex® Fusion 6C or Y23 Reagents
  - Formamide
  - QIAgility liquid handler
  - 3500 Genetic Analyzer series
  - 96 well plates with septa
  - Plate retainer for 3500series
  - Ice plate from freezer (optional)
  - Heat Block
  - CSV file (optional)
- 5.0 Procedure**
- 5.1 Logging In/Logging Out of the 3500 series Software**
- 5.1.1** If necessary, in the 3500 Login box, enter the user name xAdministrator and password Administrator and click OK.
- 5.1.2** The 3500 Series Data Collection Software launches and the **Dashboard** appears.
- 5.2 Pre-Heating Oven Manually**
- 5.2.1** A scheduled run will not start until the temperature is stabilized.
- NOTE: Applied Biosystems recommends the oven be pre-heated at least 30 minutes prior to starting a run.
- 5.2.2** From the **Dashboard** screen, click the **Start Pre-Heat** button. The temperature shall be set to 60 °C.
- 5.2.3** The oven will remain at the desired temperature for 2 hours.

### 5.3 Checking Consumable Status and Replenishing Consumables

- 5.3.1** Click **Refresh** to update Consumables Information on the **Dashboard** screen. Check the Consumables Information for the number of injections, samples, or days remaining for a consumable. The Quality Control Officer or designee (QCO) shall be notified if consumables are past the recommended used, expired, or low volumes. The instrument shall not be used if the buffers are expired or if any reagent volumes are too low for use.
- 5.3.2** Check to ensure that no weekly maintenance actions are pending in the Maintenance Notifications list. Notify the QCO if weekly maintenance is required or if the 3500 series needs additional polymer. The instrument shall not be used until the above maintenance is complete.
- 5.3.3** Ensure the fill levels of the buffers are at the top of the fill line and check that the septa are properly seated. Notify the QCO if buffer levels are low.

**5.4 Labeling** - The side of a 96 well plate used for capillary electrophoresis shall be labeled with the initials of one of the Forensic Scientist with samples in the batch and date. The plate shall be assigned a plate name.

### 5.5 Preparing Samples to Run on the 3500series

- 5.5.1** Samples shall be setup using the QIAgility instrument. Manual set up is allowed if the QIAgility is unavailable (e.g. due to maintenance), or if multiple analysts are setting up on the same plate, or multiple amplification plates are being combined, or if written supervisory approval is obtained.
- 5.5.2** Check the pump assembly for bubbles and run the Remove Bubbles wizard if needed. See the Forensic Biology Procedure for Calibration and Instrument Maintenance for further instruction.
- 5.5.3** The WEN ILS 500 shall be centrifuged briefly to bring contents to the bottom, then vortexed for 15 seconds. Pulse spin for 1-2 seconds in a microcentrifuge before use to ensure reagent is at the bottom of the tube. **Do not centrifuge each tube longer than 1-2 seconds after vortexing as this may cause reagent to form a gradient.**

Note: Separate WEN ILS is contained in the Y23 and Fusion 6C kits. The scientist shall ensure the proper WEN for the amplification kit is used.

**5.5.4** Prepare the master mix for a 24-well run by combining the following in a single microcentrifuge tube.

Reagent	Volume
Hi-Di™ Formamide	Approx. 285µL
WEN ILS 500	15 µL


- 5.5.5** Vortex the tube containing the master mix for 10-15 seconds, then briefly spin in a microcentrifuge.

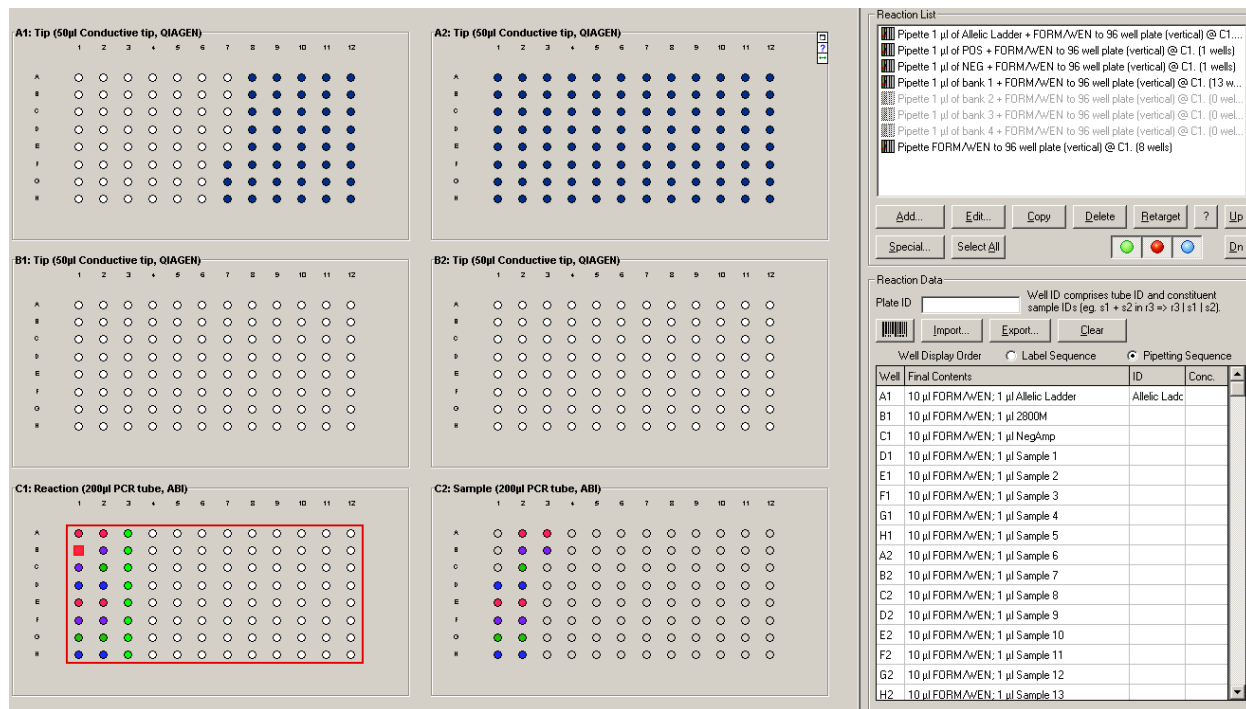
## **5.6 Manual Setup**

- 5.6.1** In a 96-well reaction plate, dispense 10 µL of the formamide/size standard master mix into each well of the run.
- 5.6.2** The allelic ladder shall be centrifuged briefly to bring contents to the bottom, then vortexed for 15 seconds. Pulse spin for 1-2 seconds in a microcentrifuge before use to ensure reagent is at the bottom of the tube. **Do not centrifuge each tube longer than 1-2 seconds after vortexing as this may cause reagent to form a gradient.**
- 5.6.3** Spin the amplification plate in a centrifuge for 1 minute at 2000 rpm to ensure all reagents are at the bottom of the wells and no bubbles are present.
- 5.6.4** Load 1.0 µL of allelic ladder and 1.0 µL of amplified sample into the appropriate wells of the 96-well reaction plate as specified by the CE plate map worksheet. Only one set of strip caps shall be removed at a time from the amplified product reaction plate when preparing the plate.
- 5.6.5** Cover the reaction plate with the 96-well septa. Ensure the tray is labeled according to the Labeling section of this procedure.
- 5.6.6** Spin the reaction plate in a centrifuge for 1 minute at 2000 rpm to ensure the contents of each well are mixed and collected at the bottom.
- 5.6.7** Using a heat block or thermal cycler, denature the reaction plate at 95 °C for 3 minutes. Do not cover the septa with a heated thermal cycler lid, as septa may become damaged.
- 5.6.8** Place the reaction plate immediately on an ice block for approximately 3 minutes, or allow the thermal cycler to ramp down to 4 °C and let the plate remain on the thermal cycler at 4 °C for at least 3 minutes.

## **5.7 Operation of the QIAgility to Prepare Samples**

- 5.7.1** Prepare the master mix as described in **5.5.4**. Combine the microcentrifuge tubes for each run into a single tube. Vortex the tube containing the combined master mix, then pulse spin in a microcentrifuge.
- 5.7.2** Ensure the QIAgility instrument is on. The switch is located on the lower back left corner of the instrument. Forensic Scientists shall open the QIAgility software by double clicking the “Shortcut to CE Setup3500XL.QAS” or “Shortcut to CE Setup 3500.QAS” protocol located on the computer desktop.
- 5.7.3** The worktable for CE (capillary electrophoresis) setup shall be set up as indicated on the screen. Holding the cursor over any colored well will give information about the contents of that well.

- 5.7.4** Within the CE Setup Protocol, left-click on Sample block C2. The right hand side of the screen will populate with information for that section. Click the Import button. The “Import Well Data” dialog box will appear.
- 5.7.5** Under Import File in the top left hand corner, click the browse  button. Locate the CSV file and click open.
- 5.7.6** On the left hand side under Import Options, change the Start importing FROM box to 2. Click the “Import” button at the bottom of the screen to import the samples and then click “Finish”.
- 5.7.7** Left-click on Reaction block C1. In the Reaction List on the upper right hand side of the screen, highlight all entries that do not correspond with the runs being processed and click “Delete.” The message “This will delete multiple reactions from the reaction list. Continue?” will appear. Click “Yes.”

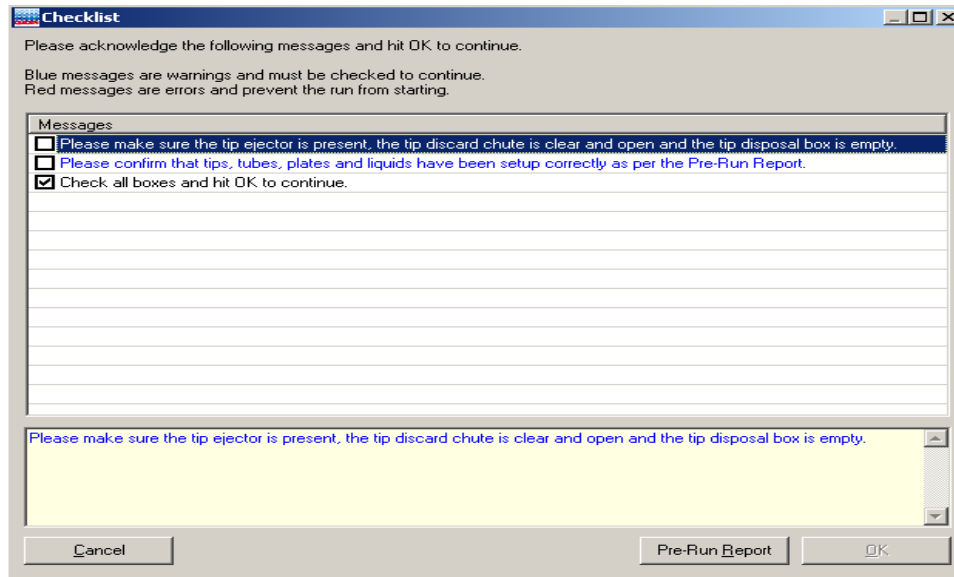



The screenshot displays the software interface for the 3500 Genetic Analyzer. On the left, there are six well plate grids labeled A1 through C2. A1 and A2 are 96-well plates (8 rows x 12 columns) with blue dots indicating pipette tips. B1 and B2 are 96-well plates with empty circles. C1 and C2 are 96-well plates with colored dots (red, green, blue) indicating pipette tips. On the right, the 'Reaction List' panel shows a table of reactions. The table has columns for Well, Final Contents, ID, and Conc. The reactions listed are:

Well	Final Contents	ID	Conc.
A1	10 µl FORM/wEN: 1 µl Allelic Ladder	Allelic Ladd	
B1	10 µl FORM/wEN: 1 µl 2800M		
C1	10 µl FORM/wEN: 1 µl Neg&mp		
D1	10 µl FORM/wEN: 1 µl Sample 1		
E1	10 µl FORM/wEN: 1 µl Sample 2		
F1	10 µl FORM/wEN: 1 µl Sample 3		
G1	10 µl FORM/wEN: 1 µl Sample 4		
H1	10 µl FORM/wEN: 1 µl Sample 5		
A2	10 µl FORM/wEN: 1 µl Sample 6		
B2	10 µl FORM/wEN: 1 µl Sample 7		
C2	10 µl FORM/wEN: 1 µl Sample 8		
D2	10 µl FORM/wEN: 1 µl Sample 9		
E2	10 µl FORM/wEN: 1 µl Sample 10		
F2	10 µl FORM/wEN: 1 µl Sample 11		
G2	10 µl FORM/wEN: 1 µl Sample 12		
H2	10 µl FORM/wEN: 1 µl Sample 13		

- 5.7.8** Highlight the “Pipette FORM/WEN to 96 well plate” line located at the end of the list. For each run that contains blank wells, click “Copy.” (If you have only one run, do not click Copy.) Highlight a “Pipette FORM/WEN to 96 well plate” line and click up until it is below the first “bank” of samples that contains empty wells.
- 5.7.9** Click “Edit” and change the “Number of Wells” to correspond with the number of blank wells at the end of the corresponding run. Click “OK.”
- 5.7.10** Repeat steps 5.7.8 to 5.7.9 for each run with blank wells.





- 5.7.16** A run can be paused and aborted at any time by clicking . Pauses will be logged in the post-run report. If the run is aborted, the instrument will discard the tip and return to its resting position. **Note:** A run will also be paused when the instrument lid is opened.
- 5.7.16.1** The instrument will complete the current operation and will then pause. A dialog box will appear indicating that the run was paused and whether the run will be continued or aborted. **Note:** The instrument does not stop immediately when the lid is opened. Therefore, wait until the Y-arm has stopped moving and the warning screen is displayed before continuing.
- 5.7.16.2** The instrument lid must be closed to abort the run. **Note:** An aborted run cannot be restarted from the point at which it was aborted.
- 5.7.17** If an error occurs or a warning is detected during a run, a dialog box which contains information about the error will appear. The Forensic Scientist will have 4 options: “Abort run,” “Retry operation,” “Ignore error,” and “Skip step.” Determine the error and the appropriate option.
- 5.7.18** Upon completion of each run, a support package is constructed and saved automatically within the program. This package contains the log file for the run and is used when reporting a problem to QIAGEN Technical Services. Click “OK.” **Note:** The Forensic Scientist will see a message concerning the support package only if an exception occurred during the run.
- 5.7.19** Upon completion of each run a Post-Run Report will also be displayed. This report shall be saved within the Forensic Scientist’s folder on the C drive (C:\ Program Files\QIagility\Data\) on the computer associated with the QIagility. Forensic Scientists

shall also print a copy of this report using the print to .pdf function to add to the case record repository.

- 5.7.20** Open the instrument lid and remove the plate from position C1. Cover this plate with the 96-well septa. Label the tray with the initials of one of the Forensic Scientists involved in the batch and date of run.
- 5.7.21** Remove the Ladder and Formamide/WEN tubes from the worktable. Remove and re-seal the plate from position C2. Empty the biohazard box.
- 5.7.22** Close the software by clicking the X in the top right corner. Follow the prompts to shut down the instrument. Click “Yes” to quit QIAgility. Click “Move to Safety Position (recommended).” Click “OK.”
- 5.7.23** Spin the reaction plate in a centrifuge for approximately 1 minute at 2000 rpm to ensure the contents of each well are mixed and collected at the bottom.
- 5.7.24** Using a heat block or thermal cycler, denature the reaction plate at 95C for 3 minutes. Do not cover septa with heated thermal cycler lid, as septa may become damaged.
- 5.7.25** Place the reaction plate on an ice block for 3 minutes, or allow the thermal cycler to ramp down to 4C and let the plate remain for 3 minutes at 4C.

## **5.8 Creating/Importing a Plate Record on the 3500series**

- 5.8.1** Samples run shall have the following run parameters (automatically added on import from workbook):
  - 5.8.1.1** Assay: The standard injection is Fusion 6C (PromegaY23).
  - 5.8.1.2** The File Name Convention shall be set to PowerPlex6C (Promega Y23).
  - 5.8.1.3** The Results Group shall be set to PowerPlex 6C (PowerPlex Y23).
- 5.8.2** Sample Types shall be assigned as follows:
  - Ladder: Allelic Ladder
  - Reagent Blank: Negative Control
  - Negative Amplification Control: Negative Control
  - 2800M (Positive Amplification Control): Positive Control
  - Sample: Sample
- 5.8.3** To create a new plate record:

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**5.8.3.1** Click on the **Create New Plate** icon on the **Dashboard**.

**5.8.3.2** Fill out the **Plate Details** screen.

**5.8.3.2.1** Enter the name of the plate.

**5.8.3.2.2** The Number of Wells shall be set to 96.

**5.8.3.2.3** The Plate Type shall be HID.

**5.8.3.2.4** The Capillary Length shall be 36 cm.

**5.8.3.2.5** The Polymer Type shall be POP-4.

**5.8.3.2.6** The owner shall be the initials of the individual running the plate.

**5.8.3.3** Click **Assign Plate Contents**. The screen will update to the **Assign Plate Contents** view of the **Setup** menu.

**5.8.3.4** Plate Contents may be entered in **Plate View** or **Table View**.

**5.8.3.4.1 Plate View:** At the bottom of the screen, add the appropriate Assay, File Name Convention, and Results Group from the Library. Manually type the sample names in the corresponding wells. Apply the run parameters to the plate by highlighting the cells with sample names and clicking the check mark box next to the desired Assay, File Name Convention, and Results Group. Ensure blank wells are not selected when applying the run parameters.

To assign sample types, expand the **Customize Sample Info** menu from the bottom right of the screen. Select the well(s) of interest and add the appropriate Sample Type from the drop down menu.

**5.8.3.4.2 Table View:** At the bottom of the screen, add the appropriate Assay, File Name Convention, and Results Group from the Library. Manually type the Sample Names by the corresponding wells. Once the sample names are entered, complete each row by adding the desired Assay, File Name Convention, Results Group, and Sample Type.

NOTE: When completing a column, fill down by highlighting the desired cells and selecting “Ctrl” + “D” on the keyboard.

**5.8.3.5** When the plate layout is complete, the plate may be immediately run or saved to run at a later time.

**5.8.3.5.1** To immediately link the reaction plate, maintain the current screen and follow the instructions for Linking the Reaction Plate.

**5.8.3.5.2** If the plate will be run at a later time, save and close the plate.

**5.8.4** To create a plate from a template:

**5.8.4.1** Click on the **Create Plate from Template** icon on the **Dashboard**.

**5.8.4.2** A pop-up will appear. Choose **PPF Plate Template** and click **Open**.

**5.8.4.3** Fill out the **Plate Details** screen as follows:

**5.8.4.3.1** Enter the name of the plate.

**5.8.4.3.2** The Number of Wells shall be set to 96.

**5.8.4.3.3** The Plate Type shall be HID.

**5.8.4.3.4** The Capillary Length shall be 36 cm.

**5.8.4.3.5** The Polymer Type shall be POP-4.

**5.8.4.3.6** The owner shall be the initials of the individual running the plate.

**5.8.4.4** Click **Assign Plate Contents**. The screen will update to the **Assign Plate Contents** view of the **Setup** menu.

**5.8.4.4.1** Enter Plate Contents

**5.8.4.4.1.1 Plate View:** Manually type the sample names in the corresponding wells. Apply the run parameters to the plate by highlighting the cells with sample names and clicking the check mark box next to the desired Assay, File Name Convention, and Results Group. Ensure blank wells are not selected when applying the run parameters.

To assign sample types, expand the **Customize Sample Info** menu from the bottom right of the screen. Select the well(s) of interest and add the appropriate Sample Type from the drop down menu.

**5.8.4.4.1.2 Table View:** Manually type the Sample Names by the corresponding wells. Once the sample names are entered, complete each row by adding the desired Assay, File Name Convention, Results Group, and Sample Type.

NOTE: When completing a column, fill down by highlighting the desired cells and selecting “Ctrl” + “D” on the keyboard.

**5.8.4.5** When the plate layout is complete, the plate may be immediately run or saved to run at a later time.

**5.8.4.5.1** To immediately link the reaction plate, maintain the current screen and follow the instructions for Linking the Reaction Plate.

**5.8.4.5.2** If the plate will be run at a later time, save and close the plate.

**5.8.5** To import the plate setup text file:

**5.8.5.1** Using the CE plate map worksheet, copy the information from the CE Import Sheet tab. Save this tab as a .txt file.

**5.8.5.2** To import the file, click on **Library** in the menu bar. Select **Import** toward the top of the screen. Select the .txt file corresponding to the plate to be run and click **Open**. A pop-up will give notification of the import status. Click **OK** after successful import.

## **5.9 Linking the Reaction Plate**

**5.9.1** If plates need to be unlinked from the instrument, select **Library** from the menu bar. Select the yellow **Main Workflow** button on the left of the screen; select **Load Plates for Run** in the **Run Instrument** menu. Before selecting **Unlink** for a plate, ensure the plate is not currently in process. Select **Unlink** for each plate that is linked.

**5.9.2** If the 3500 series is not currently processing any plates, press the Tray button on the front of the instrument. This will bring the autosampler to the front. When the autosampler stops, open the instrument door and remove processed plates from the instrument. Remove each processed plate from the retainer assembly and store appropriately.

**5.9.3** Place the 96-well plate that is to be processed onto the plate base and snap the plate retainer over the top. Ensure the holes of the plate retainer and the septa are aligned.

**5.9.4** Place the plate onto the 3500 series autosampler, positioned correctly with the notch in the lower right corner. Close the instrument door.

**5.9.5** If a plate record is open in the **Assign Plate Contents** screen, click **Link Plate for Run**.

**5.9.6** When opening a previously saved or imported plate, select **Library** from the menu bar and then select the yellow **Main Workflow** button on the left of the screen. Select **Open Plate** and choose the option to **Edit Existing Plate**. Select the appropriate plate from the list and choose **Open**. After verifying the plate setup run and parameters, select **Link Plate for Run**.

**5.9.7** A pop-up will give notification of the loaded plate's status. Click **OK**.

**5.9.8** The Screen will update to the **Load Plates for Run** view of the **Run Instrument** menu.

**5.9.9** Repeat steps **5.9.6** through **5.9.8** above to link a second plate if applicable.

**5.9.10** Verify plates are correctly linked. Click **Create Injection List** to view the run schedule. The screen will update to the **Preview Run** screen of the **Run Instrument** menu. Verify the plate setup and run parameters.

## **5.10 How to Quick Start a run**

**5.10.1** From the **Dashboard**, select **Quick Start Run**.

**5.10.2** Select the appropriate plate from the Library; click **Load Plate**.

**5.10.3** The screen will update to the **Load Plates for Run** view of the **Run Instrument** menu.

**5.10.4** Verify plates are correctly linked. Click **Create Injection List** to view the run schedule. The screen will update to the **Preview Run** screen of the **Run Instrument** menu. Verify the plate setup and run parameters.

## **5.11 Starting the Run**

**5.11.1** Click **Start Run**.

**5.11.2** A dialog box appears. Do not leave run unattended until the box has disappeared and the run has begun. The dialog box may bring up actions to complete or questions to answer. When a run is in progress, the injection will be listed as active and the corresponding plate map will have that injection highlighted in green.

## **5.12 Performing a Subsequent Run**

**5.12.1** Reinjections of a run shall be performed only if the entire run needs to be re-injected. Without supervisory approval, individual samples shall be re-injected or re-setup only when a sufficient number of samples are available to ensure efficient reagent use. When re-injecting a failed sample on a different instrument, the negative controls (amplification and extraction) shall also be re-injected along with the sample. If the negative control has a failed injection, the associated samples shall not be used for interpretation until a passing injection for the control is obtained. The negative control must be run at the most sensitive injection time used for the samples (e.g. you cannot reinject the negative control on the 3500 instrument that has a less sensitive injection time and use samples injected on a 3500xl instrument.)

**5.12.2** From the **Dashboard** screen, select **Edit Existing Plate**. Choose the desired plate from the list and select **Open**. Click the samples which do not need to be re-run and deselect the Assay.

**5.12.3** Select the samples that need to be injected again. Select the desired Assay and ensure it is assigned to the samples for re-injection. It may be necessary to add an additional assay from the Library.

**5.12.3.1** For re-injection, only the allelic ladder is required to be re-injected along with the sample(s).

**5.12.3.2** For plate re-setup (i.e., preparing samples on another plate or another portion of the same plate with a new aliquot of formamide and WEN ILS 500), only the allelic ladder shall be required for injection along with the sample(s).

**5.12.4** Double check all entries, link plate, and start run as above in Linking the Reaction Plate and Starting the Run.

**5.13** 3500 instrument files shall be saved as a .zip file. Each case shall have a separate file, containing only samples and controls from that case. This file shall be added to the case object repository.

**6.0 Limitations** - Once a run on a plate has been set up, the run can be used for up to 72 hours. If another injection is to be performed after 72 hours, the samples shall be set up either on another plate or in different wells.

Temperature: The results from the 3500series instrumentation can be affected by temperature changes. If the temperature in the room where the instrument is located is outside of the range of 60 °F to 85 °F, this shall be taken into account during analysis. If the results are affected, then the QCO (or designee) shall take the affected instrument(s) offline until the temperature is within range and the instrument has passed a QC check.

## **7.0 Safety**

**7.1** Refer to Appendix 1 for chemical hygiene and safety precautions for extremely hazardous and particularly hazardous substances.

**7.2** Heat – the thermal cycler is hot during the denaturation process. Use caution when removing a plate from the thermal cycler to place in the ice block.

**7.3** Pregnancy –Forensic Scientists and Trainees who are pregnant should not use this procedure.

## **8.0 References**

*Applied Biosystems 3500/3500xL Genetic Analyzer. User Bulletin. 2011 Life Technologies Corporation. Part Number 4469192 Rev. A.*

*Applied Biosystems 3500/3500xL Genetic Analyzer User Guide. 2010 Life Technologies Corporation. Part Number 4401661 Rev. C.*

Forensic Biology Procedure for Calibration and Equipment Maintenance

*PowerPlex Fusion and/or Y23 System*


## **9.0 Records – N/A**

## **10.0 Attachments**

- Appendix 1 – Chemical Hygiene and Safety Precautions for Extremely Hazardous and Particularly Hazardous Substances

<b>Revision History</b>		
Effective Date	Version Number	Reason
05/24/2024	7	Updated procedure reference

**Appendix 1 – Chemical Hygiene and Safety Precautions for Extremely Hazardous and Particularly Hazardous Substances**

<b>Hi-Di Formamide (Fischer)</b>							
<b>DANGER: PARICULATLY HAZARDOUS CHEMICAL *</b>							
	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="background-color: #0056b3; color: white;"><b>HEALTH</b></td> <td style="background-color: #0056b3; color: white; text-align: right;"><b>2</b></td> </tr> <tr> <td style="background-color: #ff0000; color: white;"><b>FLAMMABILITY</b></td> <td style="background-color: #ff0000; color: white; text-align: right;"><b>1</b></td> </tr> <tr> <td style="background-color: #ffff00;"><b>REACTIVITY</b></td> <td style="background-color: #ffff00; text-align: right;"><b>0</b></td> </tr> </table>	<b>HEALTH</b>	<b>2</b>	<b>FLAMMABILITY</b>	<b>1</b>	<b>REACTIVITY</b>	<b>0</b>
<b>HEALTH</b>	<b>2</b>						
<b>FLAMMABILITY</b>	<b>1</b>						
<b>REACTIVITY</b>	<b>0</b>						
<b>Detection of Release</b>	Clear odorless liquid.						
<b>Signs/Symptoms of Exposure</b>	May cause skin and eye irritation						
<b>PEL</b>	NIOSH Recommended Exposure Limits (TWA) 10 ppm USA						
<b>Associated Hazards</b>	Suspected of causing cancer. May damage fertility or the unborn child. Danger of cutaneous absorption. May cause damage to organs (Blood) through prolonged or repeated exposure if swallowed. May cause liver and kidney damage.						
<b>Controls</b>	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Use tight sealing safety goggles. Handle with gloves. Wear lab coat. Gloves: nitrile (break through time > 1 hour).						
<b>Safe handling, storage, disposal</b>	Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Keep in a tightly closed container. Store in a cool, dry, corrosion-proof, ventilated area away from moisture, sources of heat or ignition, combustibles and oxidizers. Protect against physical damage. Dispose of in Hazardous Chemical Waste.						
<b>Emergency Procedures (2.2)(4.1)(6)</b>	<p><b>Eye Contact:</b> Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.</p> <p><b>Inhalation Exposure:</b> Remove to fresh air. If not breathing, give artificial respiration. If symptoms persist, call a physician.</p> <p><b>Ingestion:</b> Never give anything by mouth to an unconscious person. Do not induce vomiting without medical advice. If swallowed, rinse mouth with water (only if the person is conscious). Risk of serious damage to the lungs (by aspiration). Get medical attention if symptoms occur.</p> <p><b>Skin Contact:</b> Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Immediate medical attention is required.</p> <p><b>Spills:</b> Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Small contained spill: wearing appropriate PPE, soak up with inert absorbent material, and place in container. Dispose in Hazardous Waste. Large spills: Evacuate area and call 911 (Haz Mat).</p>						